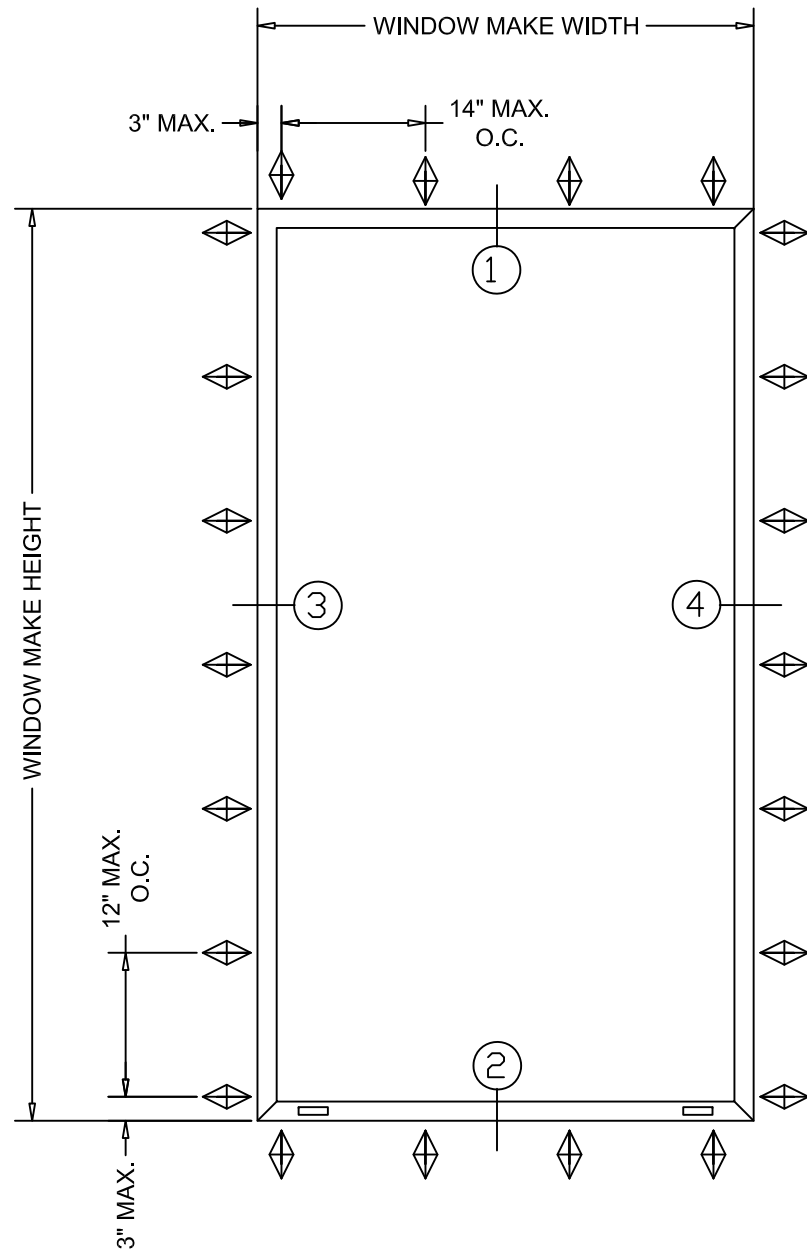


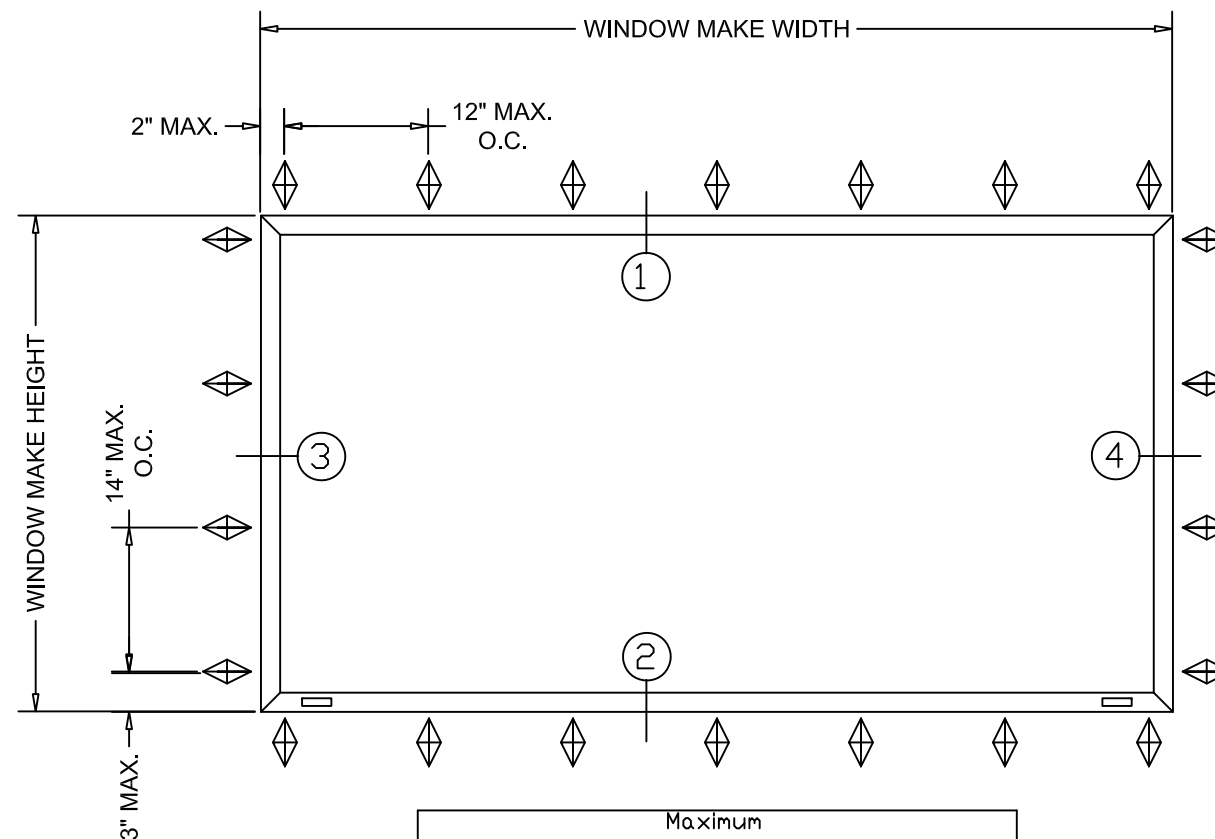


Maximum				
FW	FH	DLO-W	DLO-H	Pressure
60"	99"	56 1/4"	95 1/4"	± 70 PSF

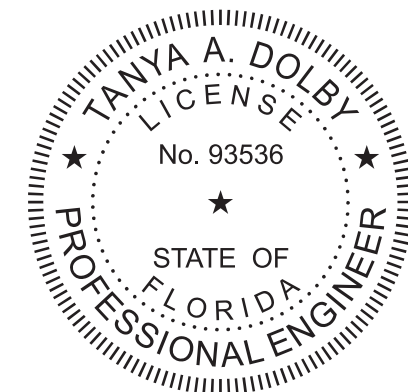
1" Insulating Glass
Two lights 1/4" Heat Strengthened Glass
with 1/2" Spacer

NOTES:

- Installations depicted satisfy the requirements of the Florida Building Code, Building 8th; Edition (2023) for design wind pressures and overall sizes noted.
- Wood bucks, wood framing and steel stud framing are by others and shall be designed by the architect or engineer of record to resist the loads imparted to them.
- Wood bucks and wood framing are assumed S-P-F (G=0.55) or denser. Buck width shall be greater than the window frame width. Tapered or partial width buck strips are not allowed.
- Metal stud frames are assumed to be a minimum 18 gauge 33 KSI steel.
- Concrete masonry (CMU) shall conform to ASTM C90
- Concrete shall be minimum $f'_c = 3,000$ psi
- Wood screws shall meet requirements of ANSI/ASME B18.6.1.
- TEKS screws shall be ASTM A510 Grade 1018 or equivalent.
- Hilti Kwik-Con II+ anchors as specified in NOA 21-0628.20.
- Maximum shim thickness 1/4".
- Products are not impact resistant and require an approved protection device if used in windborne debris regions.
- Not for use in High Velocity Hurricane Zone (HVHZ).
- Glazing Conforms to ASTM E1300-16 (See Engineering)



Maximum				
FW	FH	DLO-W	DLO-H	Pressure
99"	60"	95 1/4"	56 1/4"	± 70 PSF



Digitally Signed by: Tanya Dolby

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Tanya A. Dolby, P.E.
FL P.E. No. 93536
Intertek – ATI
130 Derry Ct. York, PA 17406
(717) 764-7700
Project: Q9365.01

Project Name:
M600 FIXED

GENERAL NOTES

QUAKER WINDOW PRODUCTS
WILL NOT BE RESPONSIBLE
FOR FIELD MEASUREMENT,
QUANTITIES, & INSTALLATION
DESIGN. CONTRACTOR MUST
VERIFY ALL DIMENSIONS.

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FAX (573)-744-5586
COMMERCIAL
FAX (573)-744-5822
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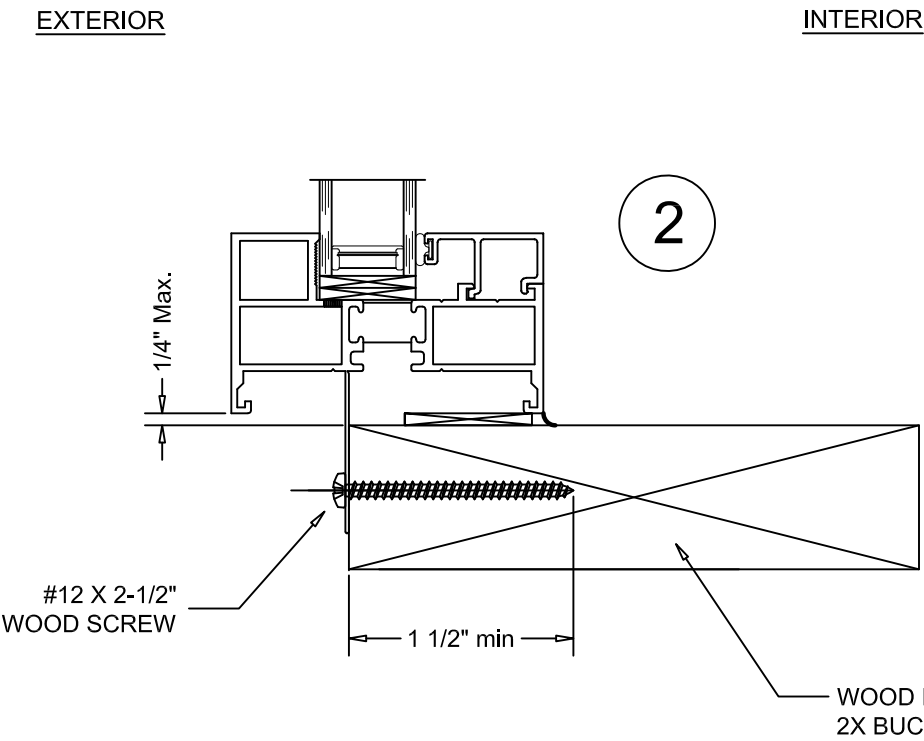
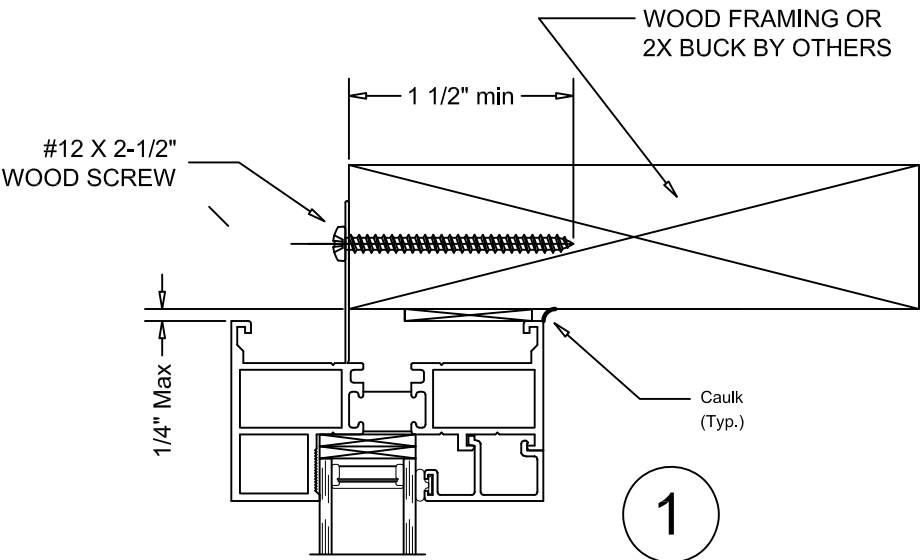
Scale: **NONE**
Sheet #: **1 of 5**

504 Highway 63 South
Freeburg, MO 65035
drafting@quakerwindows.com

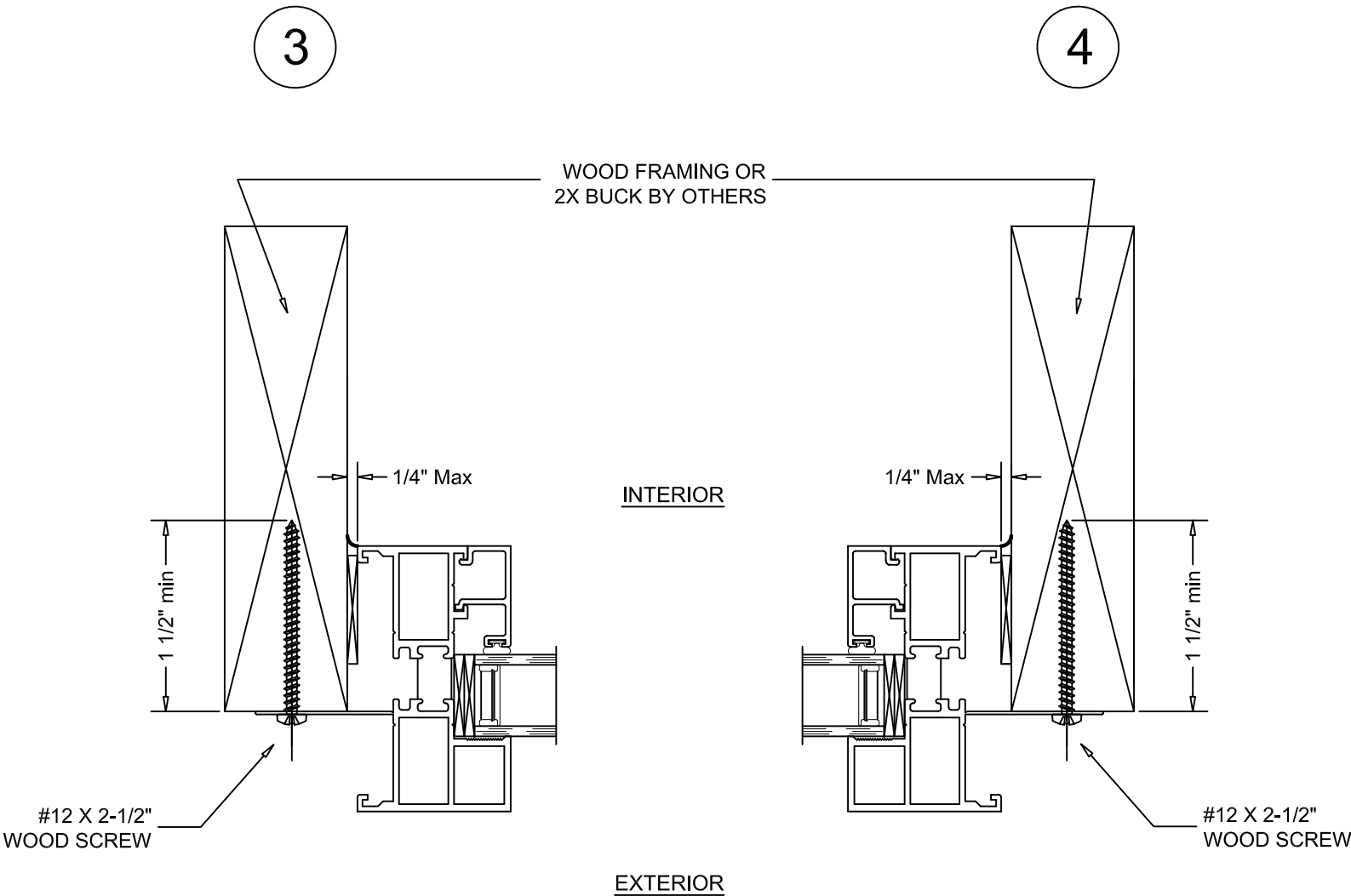
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Date: **02-19-2024**

INSTALLATION INSTRUCTIONS

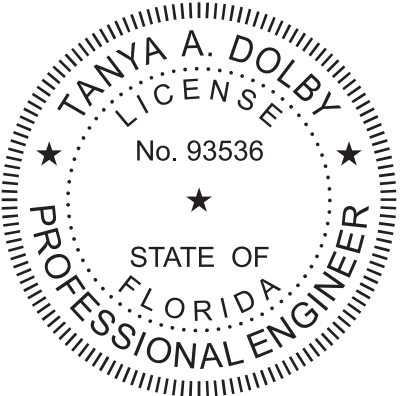
NOTE: TYPICAL M600 FIXED WINDOW - NAIL FIN INSTALLATION



VERTICAL SECTION DETAIL
WOOD FRAMING INSTALLATION



HORIZONTAL SECTION DETAIL
WOOD FRAMING INSTALLATION

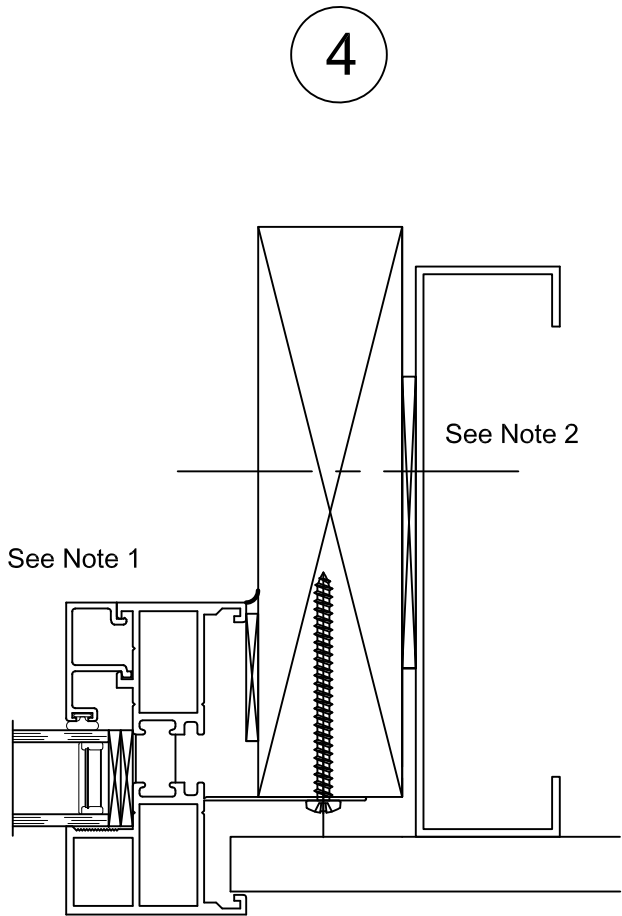


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Tanya A. Dolby, P.E.
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Project: Q9365.01

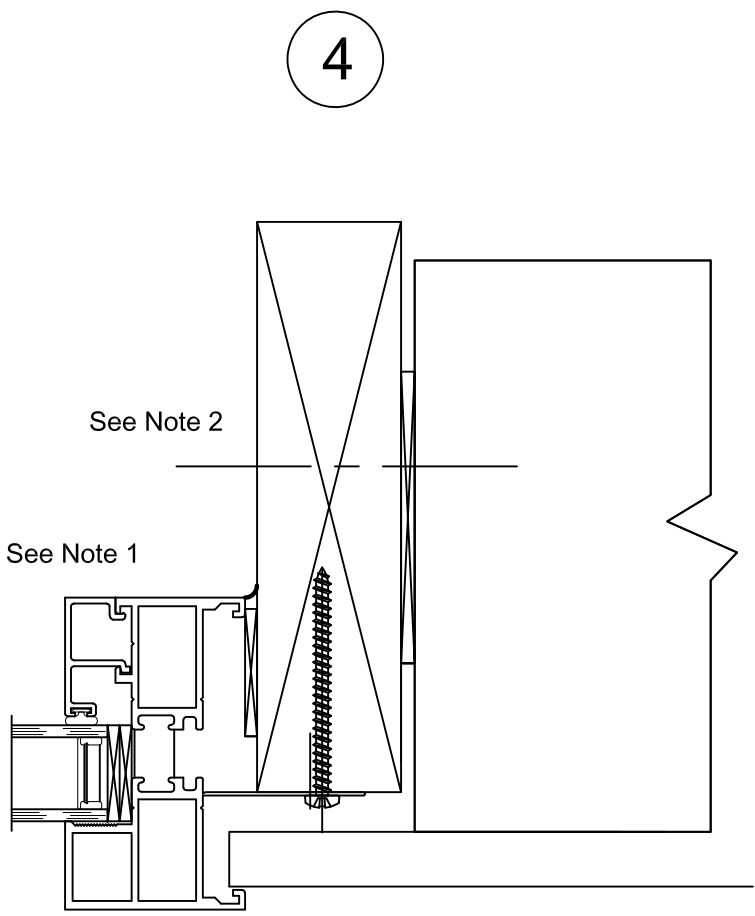
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Description: GENERAL NOTES	
QUAKER WINDOW PRODUCTS WILL NOT BE RESPONSIBLE FOR FIELD MEASUREMENT, QUANTITIES, & INSTALLATION DESIGN. CONTRACTOR MUST VERIFY ALL DIMENSIONS.	
PHONE (573)-744-5211 FAX (573)-744-5586 COMMERCIAL FAX (573)-744-5822 www.quakerwindows.com	Scale: NONE
504 Highway 63 South Freeburg, MO 65035 drafting@quakerwindows.com	Sheet #: 2 of 5
Drawn By: BUD	Date: 02-19-2024

NOTE: TYPICAL M600 FIXED WINDOW - NAIL FIN INSTALLATION

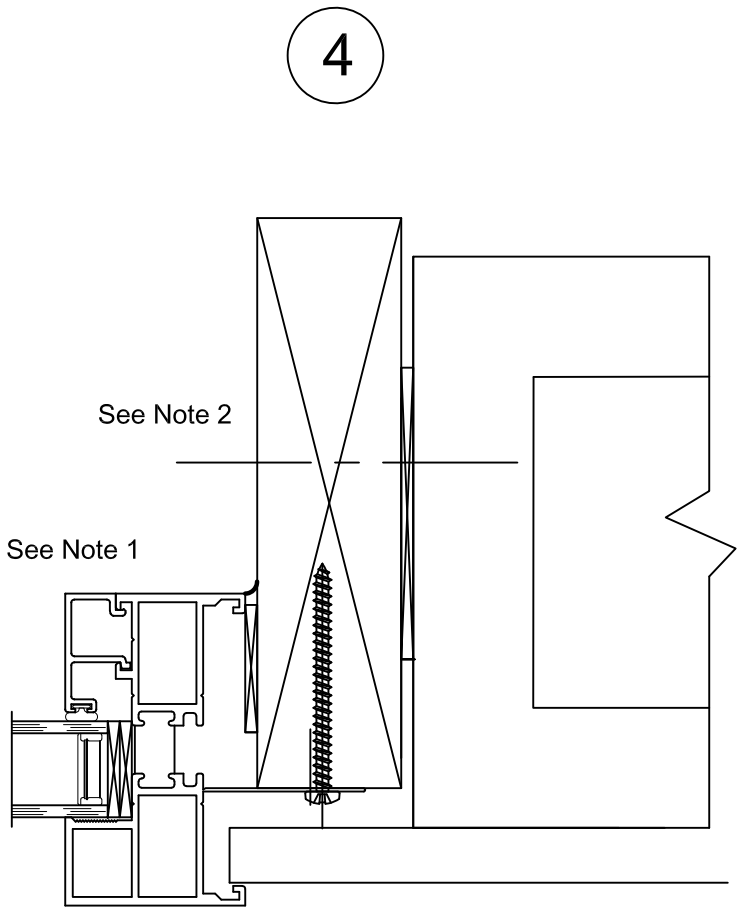
- Notes:
- 1. See detail 4 on sheet 2 for attachment of window to wood buck.
 - 2. Shimming and anchorage to shown substraights - BY OTHERS



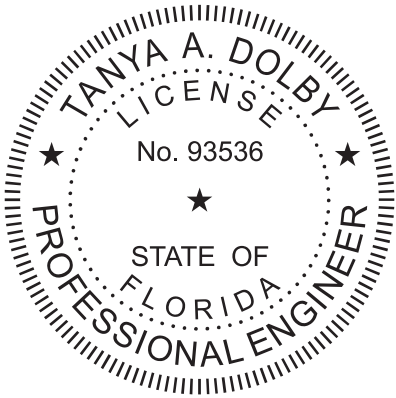
STEEL FRAMING INSTALLATION



CONCRETE INSTALLATION



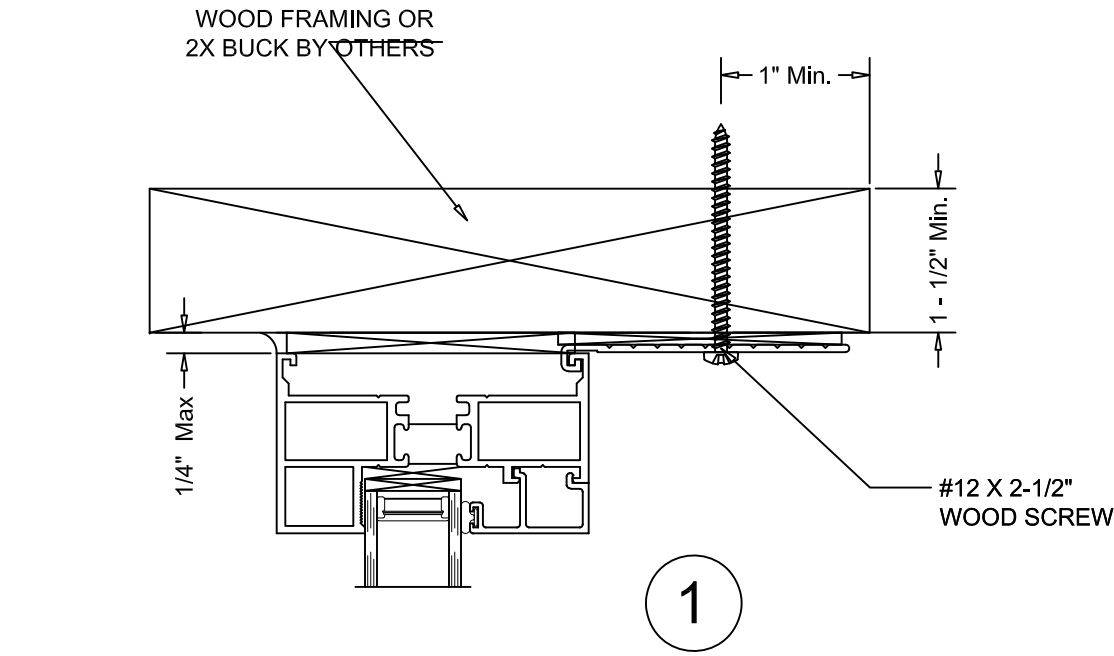
CMU INSTALLATION



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Tanya A. Dolby, P.E.
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Project: Q9365.01

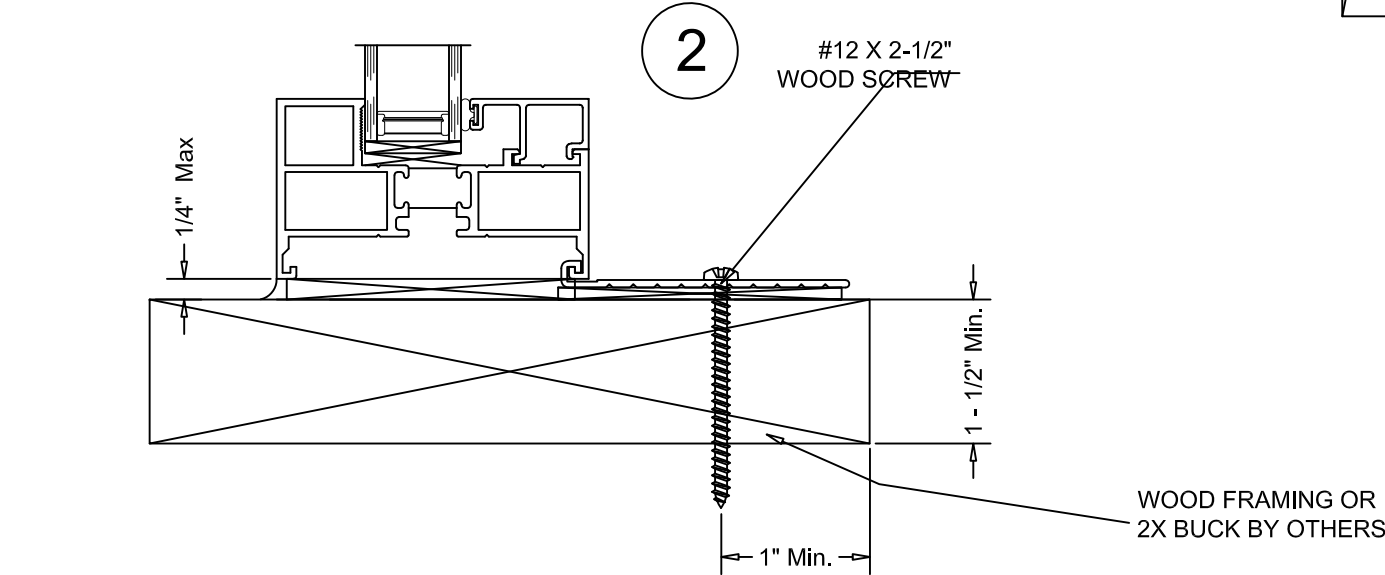
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Description:		FIN INSTALLATIONS		By:	
QUAKER WINDOW PRODUCTS WILL NOT BE RESPONSIBLE FOR FIELD MEASUREMENT, QUANTITIES, & INSTALLATION DESIGN. CONTRACTOR MUST VERIFY ALL DIMENSIONS.		Revision #:		Date:	
PHONE (573)-744-5211 FAX (573)-744-5586 COMMERCIAL FAX (573)-744-5822 www.quakerwindows.com		Scale: NONE		Sheet #: 3 of 5	
QUAKER commercial windows and doors		504 Highway 63 South Freeburg, MO 65035 drafting@quakerwindows.com		Date: 02-19-2024	
Drawn By: BUD					

NOTE: TYPICAL M600 FIXED WINDOW - STRAP ANCHOR INSTALLATION



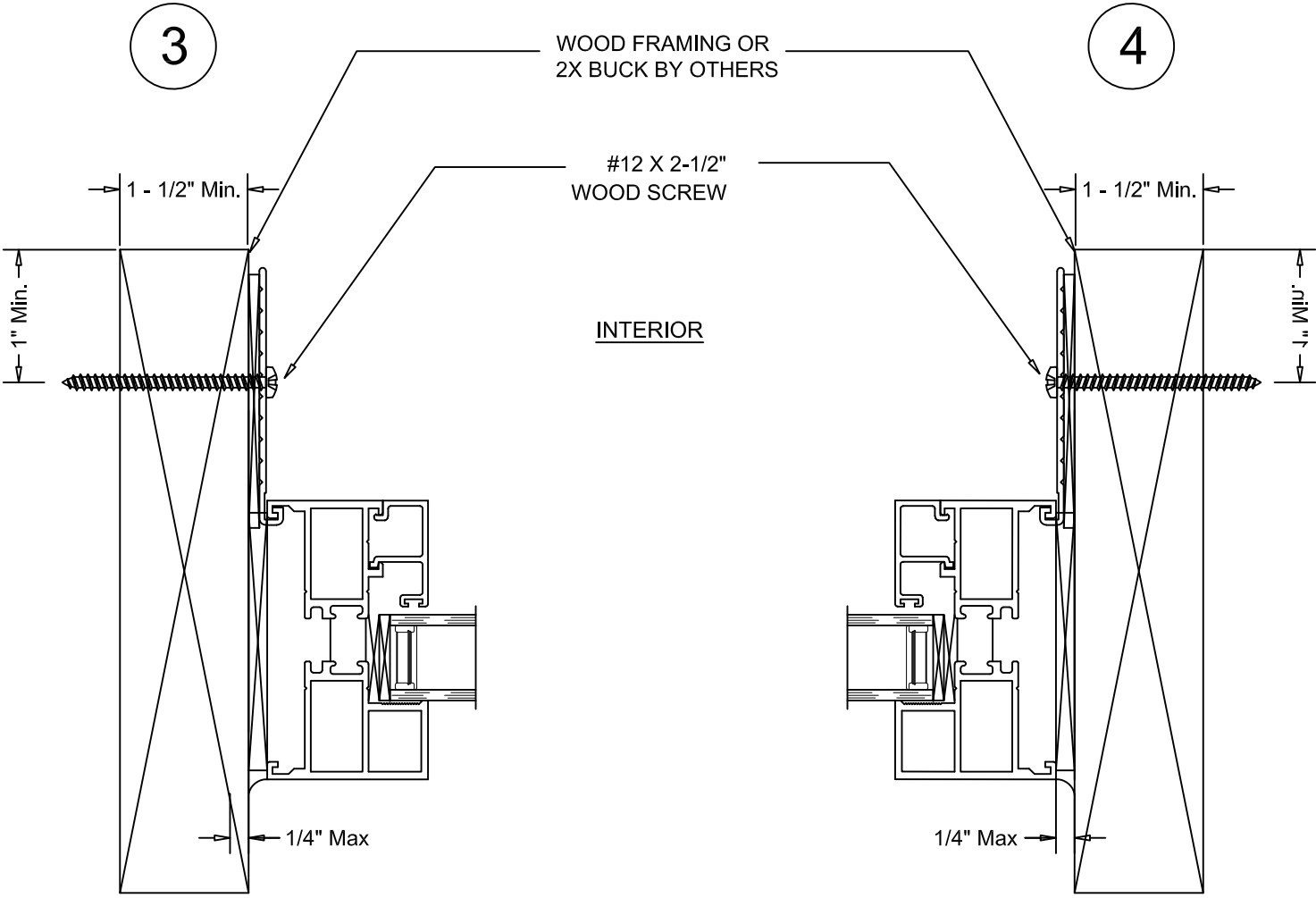
EXTERIOR

INTERIOR



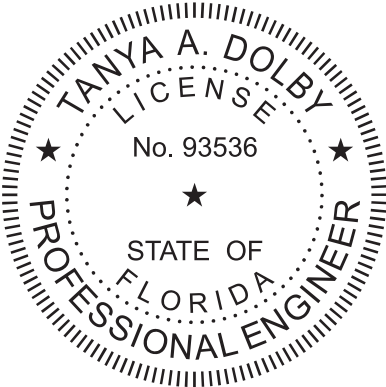
VERTICAL SECTION DETAIL

WOOD FRAMING INSTALLATION



EXTERIOR

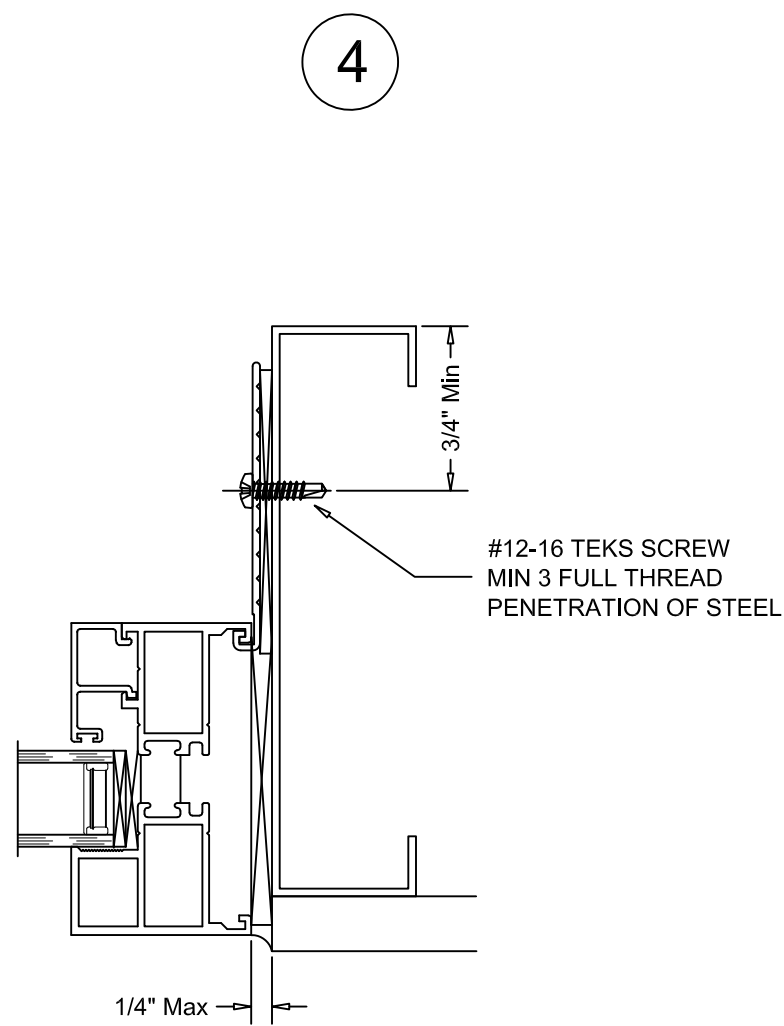
HORIZONTAL SECTION DETAIL
WOOD FRAMING INSTALLATION



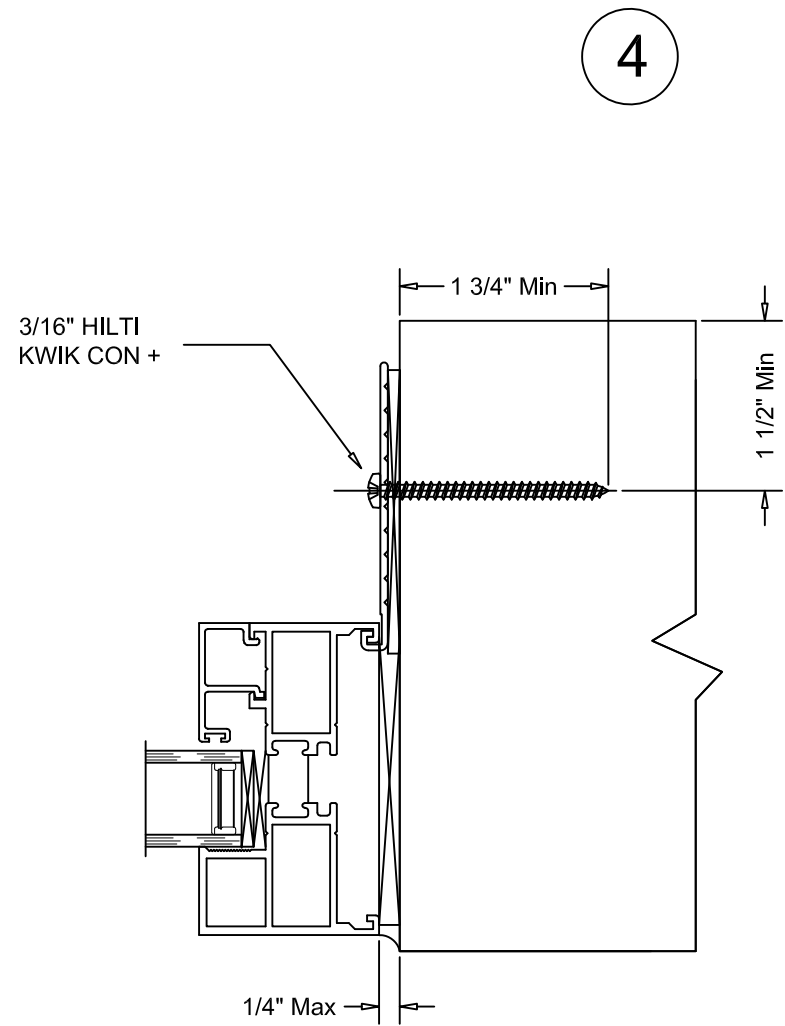
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Tanya A. Dolby, P.E.
FL P.E. No. 93536
Intertek – ATI
130 Derry Ct. York, PA 17406
(717) 764-7700
Project: Q9365.01

Project Name:		M600 FIXED STRAP ANCHOR INSTALLATION INSTRUCTIONS	
Description:		GENERAL NOTES	
QUAKER WINDOW PRODUCTS WILL NOT BE RESPONSIBLE FOR FIELD MEASUREMENT, QUANTITIES, & INSTALLATION DESIGN. CONTRACTOR MUST VERIFY ALL DIMENSIONS.			
PHONE (573)-744-5211 FAX (573)-744-5586 COMMERCIAL FAX (573)-744-5822 www.quakerwindows.com	Scale: NONE	Sheet #: 4 of 5	
QUAKER commercial window and doors	Drawn By: BUD	504 Highway 63 South Freeburg, MO 65035 drafting@quakerwindows.com	Date: 02-19-2024

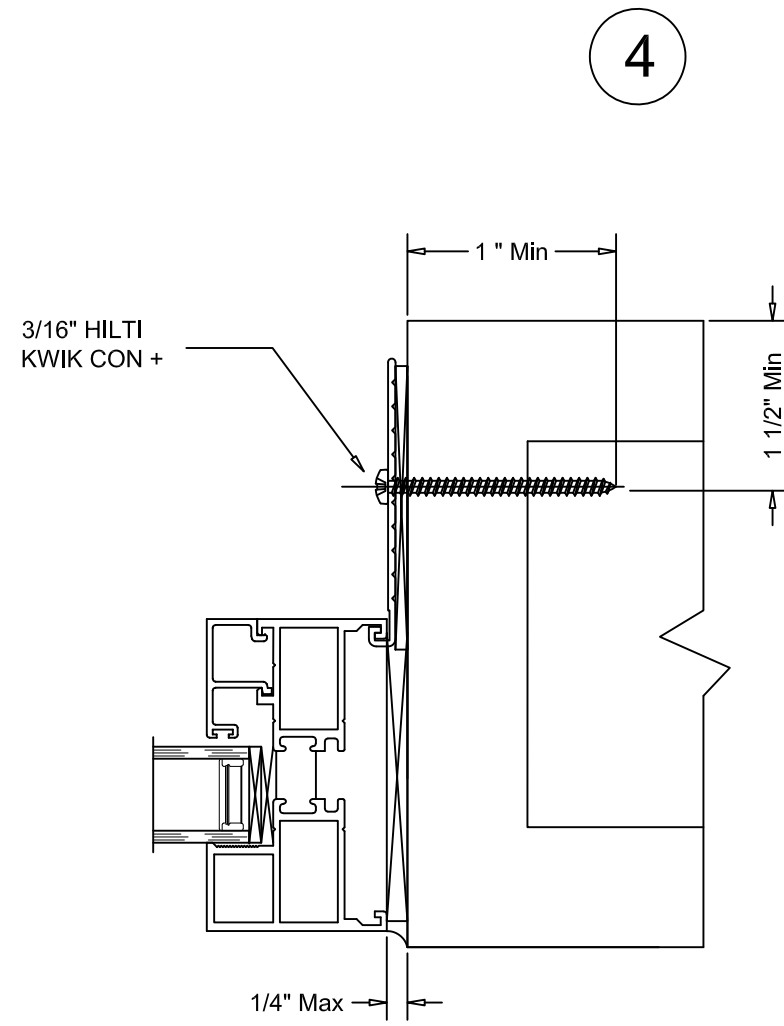
NOTE: TYPICAL M600 FIXED WINDOW - STRAP ANCHOR INSTALLATION



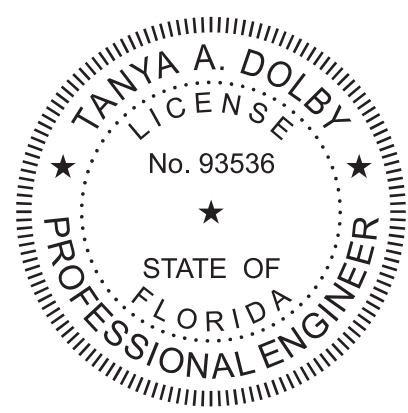
STEEL FRAMING INSTALLATION



CONCRETE INSTALLATION



CMU INSTALLATION



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Project: Q9365.01

		Project Name: M600 FIXED STRAP ANCHOR	
Description: FIN INSTALLATIONS		INSTALLATION INSTRUCTIONS	
QUAKER WINDOW PRODUCTS WILL NOT BE RESPONSIBLE FOR FIELD MEASUREMENT, QUANTITIES, & INSTALLATION DESIGN. CONTRACTOR MUST VERIFY ALL DIMENSIONS.		By: _____	
Revision #:		Date: _____	
PHONE (573)-744-5211 FAX (573)-744-5586 COMMERCIAL FAX (573)-744-5822 www.quakerwindows.com		Scale: NONE	
504 Highway 63 South Freeburg, MO 65035 drafting@quakerwindows.com		Sheet #: 5 of 5	
Drawn By: BUD	Date: 02-19-2024		